Surface Mount Multilayer Ceramic Chip Capacitors for Automotive Applications With Soldering Assembly



FEATURES

- AEC-Q200 qualified with PPAP available
- Available in 0402 to 2225 body size
- 100 % matte tin termination for soldering process
- High operating temperature
- Wet build process
- Reliable Noble Metal Electrode (NME) system
- Parts compliant with ELV directive
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

AUTOMOTIVE GRADE

Pb-free

RoHS COMPLIANT

HALOGEN FREE

GREEN (5-2008)

For more than 30 years Vishay Vitramon has supported the automotive industry with robust, highly reliable MLCCs that have made it a leader in this segment. All Vishay Vitramon MLCCs are manufactured in “Precious Metal Technology” (PMT / NME) and a wet build process. They are qualified according to AEC-Q200 with PPAP available on request. Applications for these devices include automotive “under the hood”, safety and comfort electronics. Their termination finish is 100 % matte tin plate finish. A polymer (flexible) termination with 100 % matte tin plate finish is offered for boardflex sensitive applications.

C0G (NP0) DIELECTRIC

GENERAL SPECIFICATION

Note

Electrical characteristics at +25 °C unless otherwise specified

Operating Temperature: -55 °C to +150 °C
(above +125 °C changed characteristics, see 2.2)

Capacitance Range: 10 pF to 22 nF

Voltage Range: 25 V_{DC} to 3000 V_{DC}

Temperature Coefficient of Capacitance (TCC):
0 ppm/°C ± 30 ppm/°C from -55 °C to +125 °C

Dissipation Factor (DF):
0.1 % maximum at 1.0 V_{RMS} and
1 MHz for values ≤ 1000 pF
0.1 % maximum at 1.0 V_{RMS} and
1 kHz for values > 1000 pF

Insulating Resistance:
at +25 °C 100 000 MΩ min. or 1000 ΩF whichever is less
at +125 °C 10 000 MΩ min. or 100 ΩF whichever is less

Aging: 0 % maximum per decade

Dielectric Strength Test:
performed per method 103 of EIA 198-2-E.
Applied test voltages

≤ 250 V_{DC}-rated:	250 % of rated voltage
500 V_{DC}-rated:	200 % of rated voltage
630 V_{DC}, 1000 V_{DC}-rated:	150 % of rated voltage
3000 V_{DC}-rated:	120 % of rated voltage

X7R, X8R DIELECTRIC

GENERAL SPECIFICATION

Note

Electrical characteristics at +25 °C unless otherwise specified

Operating Temperature: -55 °C to +150 °C
(X7R above +125 °C changed characteristics, see 2.2)

Capacitance Range: 47 pF to 1.0 µF

Voltage Range: 16 V_{DC} to 630 V_{DC}

Temperature Coefficient of Capacitance (TCC):
X7R: ± 15 % from -55 °C to +125 °C, with 0 V_{DC} applied
X8R: ± 15 % from -55 °C to +150 °C, with 0 V_{DC} applied

Dissipation Factor (DF):
16 V, 25 V ratings: 3.5 % maximum at 1.0 V_{RMS} and 1 kHz
> 25 V ratings: 2.5 % maximum at 1.0 V_{RMS} and 1 kHz

Insulating Resistance:
at +25 °C 100 000 MΩ min. or 1000 ΩF whichever is less
at +125 °C 10 000 MΩ min. or 100 ΩF whichever is less
X8R: at +150 °C 10 000 MΩ min. or 100 ΩF whichever is less

Aging Rate: 1 % maximum per decade

Dielectric Strength Test:
performed per method 103 of EIA 198-2-E.
Applied test voltages

≤ 250 V_{DC}-rated:	250 % of rated voltage
500 V_{DC}-rated:	min. 150 % of rated voltage
630 V_{DC} to 3000 V_{DC}-rated:	min. 120 % of rated voltage

For technical questions, contact: mlcc@vishay.com

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QUICK REFERENCE DATA				
DIELECTRIC	CASE CODE	MAXIMUM VOLTAGE (V)	CAPACITANCE	
			MINIMUM	MAXIMUM
C0G (NP0)	0402	100	22 pF	220 pF
	0603	200	1 pF	820 pF
	0805	1000	1 pF	3.9 nF
	1206	1000	1 pF	8.2 nF
	1210	1000	56 pF	12 nF
	1812	3000	39 pF	22 nF
X7R	0402	100	120 pF	33 nF
	0603	200	330 pF	150 nF
	0805	200	330 pF	470 nF
	1206	1500	220 pF	1.0 µF
	1210	1500	390 pF	1.0 µF
	1808	3000	47 pF	10 nF
	1812	3000	150 pF	1.0 µF
	1825	3000	390 pF	47 nF
	2220	3000	470 pF	82 nF
	2225	3000	470 pF	82 nF
X8R	0402	100	330 pF	6.8 nF
	0603	100	470 pF	15 nF
	0805	100	470 pF	100 nF
	1206	50	1.0 nF	220 nF
	1210	50	10 nF	220 nF

Note

- Detail ratings see “Selection Chart”

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ORDERING INFORMATION - TIN TERMINATION

GA0805	Y	102	K	X	A	B	C	31G
CASE CODE	DIELECTRIC	CAPACITANCE NOMINAL CODE (3)	CAPACITANCE TOLERANCE	TERMINATION	DC VOLTAGE RATING (1)	MARKING	PACKAGING	PROCESS CODE
0402 0603 0805 1206 1210 1808 1812 1825 2220 2225	A = C0G (NP0) Y = X7R H = X8R D = C0G (NP0)	Expressed in picofarads (pF). The first two digits are significant, the third is a multiplier. An "R" indicates a decimal point. **Examples** 4R7 = 4.7 pF 102 = 1000 pF	B = ± 0.10 pF C = ± 0.25 pF D = ± 0.5 pF F = ± 1 % G = ± 2 % J = ± 5 % K = ± 10 % M = ± 20 % **Note** C0G (NP0): B, C, D < 10 pF F, G, J, K ≥ 10 pF X7R / X8R: J, K, M	X = Ni barrier 100 % matte tin plate finish B = polymer 100 % matte tin plate finish (2)	J = 16 V X = 25 V A = 50 V B = 100 V C = 200 V P = 250 V E = 500 V L = 630 V G = 1000 V R = 1500 V F = 2000 V H = 3000 V	A = unmarked B = marked **Note** Marking for 0805 and 1206 vendor ID and date code	T = 7" reel / plastic tape C = 7" reel / paper tape R = 11 1/4" / 13" reel / plastic tape P = 11 1/4" / 13" reel / paper tape	31G = "Green" Automotive MLCC

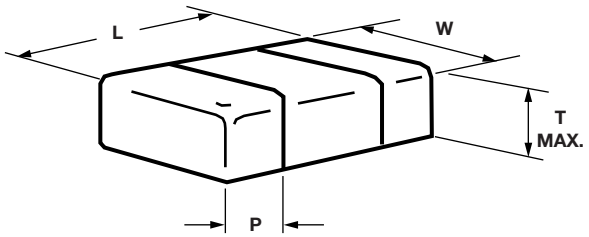
Notes

(1) DC voltage rating should not be exceeded in application. Other application factors may affect the MLCC performance. Consult for questions: mlcc@vishay.com

(2) Polymer termination for size 0603 and larger. Available only in plastic tape "T" / "R"

(3) Non-standard values, please contact: mlcc@vishay.com

DIMENSIONS in inches (millimeters)



CASE CODE	STYLE	LENGTH (L)	WIDTH (W)	MAXIMUM THICKNESS (T)	TERMINATIONS PAD (P)	
					MINIMUM	MAXIMUM
0402	GA0402	0.040 + 0.004 / - 0.002 (1.00 + 0.10 / - 0.05)	0.020 + 0.004 / - 0.002 (0.50 + 0.10 / - 0.05)	0.024 (0.60)	0.004 (0.10)	0.016 (0.41)
0603	GA0603	0.063 ± 0.006 (1.60 ± 0.15)	0.031 ± 0.006 (0.80 ± 0.15)	0.038 (0.97)	0.012 (0.30)	0.018 (0.46)
0805	GA0805	0.079 ± 0.008 (2.00 ± 0.20)	0.049 ± 0.008 (1.25 ± 0.20)	0.057 (1.45)	0.010 (0.25)	0.028 (0.71)
1206	GA1206	0.126 ± 0.010 (3.20 ± 0.25)	0.063 ± 0.010 (1.60 ± 0.25)	0.067 (1.70)	0.010 (0.25)	0.028 (0.71)
1210	GA1210	0.126 ± 0.010 (3.20 ± 0.25)	0.098 ± 0.010 (2.50 ± 0.25)	0.076 (1.94)	0.010 (0.25)	0.028 (0.71)
1808	GA1808	0.180 ± 0.012 (4.57 ± 0.30)	0.080 ± 0.010 (2.03 ± 0.25)	0.086 (2.18)	0.010 (0.25)	0.035 (0.90)
1812	GA1812	0.177 ± 0.010 (4.50 ± 0.25)	0.126 ± 0.010 (3.20 ± 0.25)	0.110 (2.70)	0.010 (0.25)	0.030 (0.76)
1825	GA1825	0.177 ± 0.012 (4.50 ± 0.30)	0.252 ± 0.010 (6.40 ± 0.25)	0.106 (2.70)	0.010 (0.25)	0.035 (0.90)
2220	GA2220	0.220 ± 0.010 (5.59 ± 0.25)	0.200 ± 0.010 (5.08 ± 0.25)	0.106 (2.70)	0.010 (0.25)	0.037 (0.95)
2225	GA2225	0.220 ± 0.010 (5.59 ± 0.25)	0.250 ± 0.010 (6.35 ± 0.25)	0.106 (2.70)	0.010 (0.25)	0.037 (0.95)

Note

- Polymer (B-termination) have increased dimensions: part length increased by 0.006" (0.15 mm)

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SELECTION CHART

DIELECTRIC		C0G (NP0)												
STYLE		GA0402			GA0603			GA0805						
CASE CODE		0402			0603			0805						
VOLTAGE (V_{DC})		25	50	100	50	100	200	50	100	200	500	630	1000	
VOLTAGE CODE		X	A	B	A	B	C	A	B	C	E	L	G	
CAP. CODE	CAP.													
1R0	1.0 pF				•• (2)	•• (2)		•• (2)	•• (2)					
1R2	1.2 pF				•• (2)	•• (2)		•• (2)	•• (2)					
1R5	1.5 pF				•• (2)	•• (2)		•• (2)	•• (2)					
1R8	1.8 pF				•• (2)	•• (2)		•• (2)	•• (2)					
2R2	2.2 pF				•• (2)	•• (2)		•• (2)	•• (2)					
2R7	2.7 pF				•• (2)	•• (2)		•• (2)	•• (2)					
3R3	3.3 pF	(1)			•• (2)	•• (2)	(1)	•• (2)	•• (2)	(1)				
3R9	3.9 pF				•• (2)	•• (2)		•• (2)	•• (2)					
4R7	4.7 pF				•• (2)	•• (2)		•• (2)	•• (2)					
5R6	5.6 pF				•• (2)	•• (2)		•• (2)	•• (2)					
6R8	6.8 pF				•• (2)	•• (2)		•• (2)	•• (2)					
8R2	8.2 pF				•• (2)	•• (2)		•• (2)	•• (2)					
100	10 pF				•• (2)	•• (2)		•• (2)	•• (2)		••	••	•	
120	12 pF		(1)		•• (2)	•• (2)		•• (2)	•• (2)		••	••	•	
150	15 pF				•• (2)	•• (2)		•• (2)	•• (2)		••	••	•	
180	18 pF				•• (2)	•• (2)		•• (2)	•• (2)		••	••	•	
220	22 pF	••	••	••	•• (2)	•• (2)	(1)	•• (2)	•• (2)		••	••	•	
270	27 pF	••	••	••	•• (2)	•• (2)		•• (2)	•• (2)	(1)	••	••	•	
330	33 pF	••	••	••	•• (2)	•• (2)		•• (2)	•• (2)		••	••	•	
390	39 pF	••	••	••	•• (2)	•• (2)		•• (2)	•• (2)		••	••	•	
470	47 pF	••	••	••	•• (2)	•• (2)		•• (2)	•• (2)		••	••	•	
560	56 pF	••	••	••	••	••	••	•• (2)	•• (2)		••	••	•	
680	68 pF	••	••	••	••	••	••	•• (2)	•• (2)		••	••	•	
820	82 pF	••	••	••	••	••	••	•• (2)	•• (2)		••	••	•	
101	100 pF	••	••	••	••	••	••	••	••	••	••	••	•	
121	120 pF	••	••	••	••	••	••	••	••	••	••	••	•	
151	150 pF	••	••		••	••	••	••	••	••	••	••	•	
181	180 pF	••	••		••	••	•	••	••	••	••	••	•	
221	220 pF	••	••		••	••	•	••	••	••	•	•		
271	270 pF				••	••	•	••	••	••	•	•		
331	330 pF				••	••		••	••	••	•	•		
391	390 pF				••	••		••	••	••	•	•		
471	470 pF				••	••		••	••	•	•	•		
561	560 pF				••			••	••	•				
681	680 pF				••			••	••	•				
821	820 pF				••			••	••	•				
102	1.0 nF							••	••	•				
122	1.2 nF							••	•					
152	1.5 nF							••	•					
182	1.8 nF							•	•					
222	2.2 nF							•						
272	2.7 nF							•						
332	3.3 nF							•						
392	3.9 nF							•						
472	4.7 nF													
562	5.6 nF													
682	6.8 nF													
822	8.2 nF													
103	10 nF													
123	12 nF													
153	15 nF													
183	18 nF													
223	22 nF													
273	27 nF													
333	33 nF													
393	39 nF													
473	47 nF													
563	56 nF													

Notes

•• Paper tape, • Plastic tape

- For soldering conditions see Vishay Soldering Recommendations www.vishay.com/doc?45034

(1) Alternative product see GA…31M, GA...34G Automotive HIFREQ Series www.vishay.com/doc?45248

(2) This part number is ordered with “D” dielectric code

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SELECTION CHART

DIELECTRIC		C0G (NP0)																				
STYLE		GA1206							GA1210						GA1812							
CASE CODE		1206							1210						1812							
VOLTAGE (V_{DC})		50	100	200	250	500	630	1000	50	100	200	500	630	1000	50	100	200	500	630	1000	3000
VOLTAGE CODE		A	B	C	P	E	L	G	A	B	C	E	L	G	A	B	C	E	L	G	H
CAP. CODE	CAP.																					
1R0	1.0 pF	••	••																			
1R2	1.2 pF	••	••																			
1R5	1.5 pF	••	••																			
1R8	1.8 pF	••	••																			
2R2	2.2 pF	••	••																			
2R7	2.7 pF	••	••			(1)																
3R3	3.3 pF	••	••																			
3R9	3.9 pF	••	••																			
4R7	4.7 pF	••	••																			
5R6	5.6 pF	••	••																			
6R8	6.8 pF	••	••																			
8R2	8.2 pF	••	••																			
100	10 pF	••	••			••	••	••														
120	12 pF	••	••			••	••	••														
150	15 pF	••	••			••	••	••														
180	18 pF	••	••			••	••	••														
220	22 pF	••	••			••	••	••														
270	27 pF	••	••	(1)		••	••	••				(1)										
330	33 pF	••	••			••	••	••														
390	39 pF	••	••			••	••	••							•	•	•	•	•	•	•	
470	47 pF	••	••			••	••	••							•	•	•	•	•	•	•	
560	56 pF	••	••			••	••	••				•	•	•	•	•	•	•	•	•	•	
680	68 pF	••	••			••	••	••				•	•	•	•	•	•	•	•	•	•	
820	82 pF	••	••			••	••	••				•	•	•	•	•	•	•	•	•	•	
101	100 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
121	120 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
151	150 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
181	180 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
221	220 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
271	270 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
331	330 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
391	390 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
471	470 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
561	560 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
681	680 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
821	820 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
102	1.0 nF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
122	1.2 nF	•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•		
152	1.5 nF	•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•		
182	1.8 nF	•	•	•					•	•	•	•	•		•	•	•	•	•	•		
222	2.2 nF	•	•	•					•	•	•	•	•		•	•	•	•	•	•		
272	2.7 nF	•	•	•					•	•	•	•	•		•	•	•	•	•	•		
332	3.3 nF	•	•	•					•	•	•				•	•	•	•	•	•		
392	3.9 nF	•	•						•	•	•				•	•	•	•	•	•		
472	4.7 nF	•	•						•	•	•				•	•	•	•	•	•		
562	5.6 nF	•	•						•	•	•				•	•	•	•	•			
682	6.8 nF	•	•						•	•	•				•	•	•					
822	8.2 nF	•	•						•	•	•				•	•	•					
103	10 nF								•	•					•	•	•					
123	12 nF								•	•					•	•	•					
153	15 nF														•	•						
183	18 nF														•							
223	22 nF														•							

Notes

•• Paper tape, • Plastic tape

- For soldering conditions see Vishay Soldering Recommendations www.vishay.com/doc?45034

(1) Alternative product see GA…31M, GA...34G Automotive HIFREQ Series www.vishay.com/doc?45248

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SELECTION CHART

DIELECTRIC		X7R													
STYLE		GA0402				GA0603					GA0805				
CASE CODE		0402				0603					0805				
VOLTAGE (V_{DC})		16	25	50	100	16	25	50	100	200	16	25	50	100	200
VOLTAGE CODE		J	X	A	B	J	X	A	B	C	J	X	A	B	C
CAP. CODE	CAP.														
121	120 pF	••	••	••	••										
151	150 pF	••	••	••	••										
181	180 pF	••	••	••	••										
221	220 pF	••	••	••	••										
271	270 pF	••	••	••	••										
331	330 pF	••	••	••	••			••	••	••	••	••	••	••	••
391	390 pF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
471	470 pF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
561	560 pF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
681	680 pF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
821	820 pF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
102	1.0 nF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
122	1.2 nF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
152	1.5 nF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
182	1.8 nF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
222	2.2 nF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
272	2.7 nF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
332	3.3 nF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
392	3.9 nF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
472	4.7 nF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
562	5.6 nF	••	••	••		••	••	••	••		••	••	••	••	••
682	6.8 nF	••	••	••		••	••	••	••		••	••	••	••	••
822	8.2 nF	••	••	••		••	••	••	••		••	••	••	••	••
103	10 nF	••	••	••		••	••	••	••		••	••	••	••	••
123	12 nF	••	••			••	••	••	••		••	••	••	••	•
153	15 nF	••	••			••	••	••	••		••	••	••	••	•
183	18 nF	••	••			••	••	••	••		••	••	••	••	•
223	22 nF	••				••	••	••	••		••	••	••	••	•
273	27 nF	••				••	••	••	••		••	••	••	••	•
333	33 nF	••				••	••	••	••		••	••	••	•	
393	39 nF					••	••	••	••		••	••	••	•	
473	47 nF					••	••	••			••	••	••	•	
563	56 nF					••	••	••			••	••	••	•	
683	68 nF					••	••	••			•	•	•	•	
823	82 nF					••	••	••			•	•	•	•	
104	100 nF					••	••	••			•	•	•	•	
124	120 nF					••					•	•	•		
154	150 nF					••					•	•	•		
184	180 nF										•	•			
224	220 nF										•	•			
274	270 nF										•	•			
334	330 nF										•	•			
394	390 nF										•				
474	470 nF										•				
564	560 nF														
684	680 nF														
824	820 nF														
105	1.0 µF														
125	1.2 µF														
155	1.5 µF														
185	1.8 µF														
225	2.2 µF														
275	2.7 µF														
335	3.3 µF														
395	3.9 µF														
475	4.7 µF														
565	5.6 µF														
685	6.8 µF														

Notes

•• Paper tape, • Plastic tape

- For soldering conditions see Vishay Soldering Recommendations www.vishay.com/doc?45034

For technical questions, contact: mlcc@vishay.com

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SELECTION CHART

DIELECTRIC		X7R																	
STYLE		GA1206									GA1210								
CASE CODE		1206									1210								
VOLTAGE (V_{DC})		16	25	50	100	200	500	630	1000	1500	16	25	50	100	200	500	630	1000	1500
VOLTAGE CODE		J	X	A	B	C	E	L	G	R	J	X	A	B	C	E	L	G	R
CAP. CODE	CAP.																		
121	120 pF																		
151	150 pF																		
181	180 pF																		
221	220 pF	•	•	•	•	•	•	•	•	•									
271	270 pF	•	•	•	•	•	•	•	•	•									
331	330 pF	•	•	•	•	•	•	•	•	•									
391	390 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
471	470 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
561	560 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
681	680 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
821	820 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
102	1.0 nF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
122	1.2 nF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
152	1.5 nF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
182	1.8 nF	•	•	•	•	•	•	•			•	•	•	•	•	•	•	•	•
222	2.2 nF	•	•	•	•	•	•	•			•	•	•	•	•	•	•	•	•
272	2.7 nF	•	•	•	•	•	•	•			•	•	•	•	•	•	•	•	•
332	3.3 nF	•	•	•	•	•	•	•			•	•	•	•	•	•	•	•	
392	3.9 nF	•	•	•	•	•	•	•			•	•	•	•	•	•	•		
472	4.7 nF	•	•	•	•	•	•	•			•	•	•	•	•	•	•		
562	5.6 nF	•	•	•	•	•	•	•			•	•	•	•	•	•	•		
682	6.8 nF	•	•	•	•	•	•	•			•	•	•	•	•	•	•		
822	8.2 nF	•	•	•	•	•	•	•			•	•	•	•	•	•	•		
103	10 nF	•	•	•	•	•	•	•			•	•	•	•	•	•	•		
123	12 nF	•	•	•	•	•	•	•			•	•	•	•	•	•	•		
153	15 nF	•	•	•	•	•	•	•			•	•	•	•	•	•	•		
183	18 nF	•	•	•	•	•	•	•			•	•	•	•	•	•	•		
223	22 nF	•	•	•	•	•					•	•	•	•	•	•	•		
273	27 nF	•	•	•	•	•					•	•	•	•	•	•	•		
333	33 nF	•	•	•	•	•					•	•	•	•	•	•	•		
393	39 nF	•	•	•	•	•					•	•	•	•	•	•	•		
473	47 nF	•	•	•	•	•					•	•	•	•	•				
563	56 nF	•	•	•	•	•					•	•	•	•	•				
683	68 nF	•	•	•	•	•					•	•	•	•	•				
823	82 nF	•	•	•	•	•					•	•	•	•	•				
104	100 nF	•	•	•	•	•					•	•	•	•	•				
124	120 nF	•	•	•	•	•					•	•	•	•	•				
154	150 nF	•	•	•	•						•	•	•	•	•				
184	180 nF	•	•	•	•						•	•	•	•	•				
224	220 nF	•	•	•	•						•	•	•	•					
274	270 nF	•	•	•	•						•	•	•	•					
334	330 nF	•	•	•							•	•	•	•					
394	390 nF	•	•	•							•	•	•	•					
474	470 nF	•	•	•							•	•	•	•					
564	560 nF	•	•								•	•	•						
684	680 nF	•	•								•	•	•						
824	820 nF	•	•								•	•	•						
105	1.0 µF	•	•								•	•	•						
125	1.2 µF																		
155	1.5 µF																		
185	1.8 µF																		
225	2.2 µF																		
275	2.7 µF																		
335	3.3 µF																		
395	3.9 µF																		
475	4.7 µF																		
565	5.6 µF																		
685	6.8 µF																		

Notes

- Plastic tape
- For soldering conditions see Vishay Soldering Recommendations www.vishay.com/doc?45034

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SELECTION CHART

DIELECTRIC		X7R																		
STYLE		GA1808									GA1812									
CASE CODE		1808									1812									
VOLTAGE (V_{DC})		50	100	200	500	630	1000	1500	2000	3000	50	100	200	500	630	1000	1500	2000	3000
VOLTAGE CODE		A	B	C	E	L	G	R	F	H	A	B	C	E	L	G	R	F	H
CAP. CODE	CAP.																			
470	47 pF	•	•	•	•	•	•	•	•	•										
560	56 pF	•	•	•	•	•	•	•	•	•										
680	68 pF	•	•	•	•	•	•	•	•	•										
820	82 pF	•	•	•	•	•	•	•	•	•										
101	100 pF	•	•	•	•	•	•	•	•	•										
121	120 pF	•	•	•	•	•	•	•	•	•										
151	150 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
181	180 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
221	220 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
271	270 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
331	330 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
391	390 pF	•	•	•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	
471	470 pF	•	•	•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	
561	560 pF	•	•	•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	
681	680 pF	•	•	•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	
821	820 pF	•	•	•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	
102	1.0 nF	•	•	•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	
122	1.2 nF	•	•	•	•	•	•	•			•	•	•	•	•	•	•	•	•	
152	1.5 nF	•	•	•	•	•	•	•			•	•	•	•	•	•	•	•	•	
182	1.8 nF	•	•	•	•	•	•	•			•	•	•	•	•	•	•	•		
222	2.2 nF	•	•	•	•	•	•	•			•	•	•	•	•	•	•	•		
272	2.7 nF	•	•	•	•	•					•	•	•	•	•	•	•	•		
332	3.3 nF	•	•	•	•	•					•	•	•	•	•	•	•	•		
392	3.9 nF	•	•	•	•	•					•	•	•	•	•	•	•	•		
472	4.7 nF	•	•	•	•	•					•	•	•	•	•	•	•			
562	5.6 nF	•	•	•	•	•					•	•	•	•	•	•	•			
682	6.8 nF	•	•	•	•	•					•	•	•	•	•	•				
822	8.2 nF	•	•	•	•	•					•	•	•	•	•	•				
103	10 nF	•	•	•	•	•					•	•	•	•	•	•				
123	12 nF										•	•	•	•	•					
153	15 nF										•	•	•	•	•					
183	18 nF										•	•	•	•	•					
223	22 nF										•	•	•	•	•					
273	27 nF										•	•	•	•	•					
333	33 nF										•	•	•	•	•					
393	39 nF										•	•	•	•	•					
473	47 nF										•	•	•	•	•					
563	56 nF										•	•	•	•	•					
683	68 nF										•	•	•	•	•					
823	82 nF										•	•	•	•	•					
104	100 nF										•	•	•	•						
124	120 nF										•	•	•							
154	150 nF										•	•	•							
184	180 nF										•	•	•							
224	220 nF										•	•	•							
274	270 nF										•	•	•							
334	330 nF										•	•								
394	390 nF										•	•								
474	470 nF										•	•								
564	560 nF										•	•								
684	680 nF										•	•								
824	820 nF										•	•								
105	1.0 µF										•									
125	1.2 µF																			
155	1.5 µF																			
185	1.8 µF																			
225	2.2 µF																			
275	2.7 µF																			
335	3.3 µF																			
395	3.9 µF																			
475	4.7 µF																			
565	5.6 µF																			
685	6.8 µF																			

Notes

- Plastic tape
- For soldering conditions see Vishay Soldering Recommendations www.vishay.com/doc?45034

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SELECTION CHART

DIELECTRIC		X7R																	
STYLE		GA1825						GA2220						GA2225					
CASE CODE		1825						2220						2225					
VOLTAGE (V_{DC})		500	630	1000	1500	2000	3000	500	630	1000	1500	2000	3000	500	630	1000	1500	2000	3000
VOLTAGE CODE		E	L	G	R	F	H	E	L	G	R	F	H	E	L	G	R	F	H
CAP. CODE	CAP.																		
331	330 pF																		
391	390 pF	•	•	•	•	•	•												
471	470 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
561	560 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
681	680 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
751	750 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
821	820 pF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
102	1.0 nF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
122	1.2 nF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
152	1.5 nF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
182	1.8 nF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
222	2.2 nF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
272	2.7 nF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
332	3.3 nF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
392	3.9 nF	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•
472	4.7 nF	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•
562	5.6 nF	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•
682	6.8 nF	•	•	•	•	•		•	•	•	•	•		•	•	•	•	•	
822	8.2 nF	•	•	•	•			•	•	•	•	•		•	•	•	•	•	
103	10 nF	•	•	•	•			•	•	•	•	•		•	•	•	•	•	
123	12 nF	•	•	•				•	•	•				•	•	•	•		
153	15 nF	•	•	•				•	•	•				•	•	•	•		
183	18 nF	•	•	•				•	•	•				•	•	•	•		
223	22 nF	•	•	•				•	•	•				•	•	•	•		
273	27 nF	•	•					•	•	•				•	•	•			
333	33 nF	•	•					•	•					•	•	•			
393	39 nF	•	•					•	•					•	•	•			
473	47 nF	•	•					•	•					•	•	•			
563	56 nF							•	•					•	•	•			
683	68 nF							•	•					•	•				
823	82 nF							•	•					•	•				
104	100 nF																		
124	120 nF																		
154	150 nF																		
184	180 nF																		
224	220 nF																		
274	270 nF																		
334	330 nF																		
394	390 nF																		
474	470 nF																		
564	560 nF																		
684	680 nF																		
824	820 nF																		
105	1.0 µF																		
125	1.2 µF																		
155	1.5 µF																		
185	1.8 µF																		
225	2.2 µF																		
275	2.7 µF																		
335	3.3 µF																		
395	3.9 µF																		
475	4.7 µF																		
565	5.6 µF																		
685	6.8 µF																		

Notes

- Plastic tape
- For soldering conditions see Vishay Soldering Recommendations www.vishay.com/doc?45034

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SELECTION CHART

DIELECTRIC		X8R												
STYLE		GA0402			GA0603			GA0805			GA1206		GA1210	
CASE CODE		0402			0603			0805			1206		1210	
VOLTAGE (V_{DC})		25	50	100	25	50	100	25	50	100	25	50	25	50
VOLTAGE CODE		X	A	B	X	A	B	X	A	B	X	A	X	A
CAP. CODE	CAP.													
101	100 pF													
121	120 pF													
151	150 pF													
181	180 pF													
221	220 pF													
271	270 pF													
331	330 pF	••	••	••										
391	390 pF	••	••	••										
471	470 pF	••	••	••		••	••	••	••	••				
561	560 pF	••	••	••		••	••	••	••	••				
681	680 pF	••	••	••	••	••	••	••	••	••				
821	820 pF	••	••	••	••	••	••	••	••	••				
102	1.0 nF	••	••	••	••	••	••	••	••	••	•	•		
122	1.2 nF	••	••	••	••	••	••	••	••	••	•	•		
152	1.5 nF	••	••		••	••	••	••	••	••	•	•		
182	1.8 nF	••	••		••	••	••	••	••	••	•	•		
222	2.2 nF	••	••		••	••	••	••	••	••	•	•		
272	2.7 nF	••			••	••	••	••	••	••	•	•		
332	3.3 nF	••			••	••	••	••	••	••	•	•		
392	3.9 nF	••			••	••	••	••	••	••	•	•		
472	4.7 nF	••			••	••	••	••	••	••	•	•		
562	5.6 nF	••			••	••		••	••	••	•	•		
682	6.8 nF	••			••	••		••	••	••	•	•		
822	8.2 nF				••	••		••	••	••	•	•		
103	10 nF				••	••		••	••	••	•	•	•	•
123	12 nF				••	••		••	••	••	•	•	•	•
153	15 nF				••	••		••	••	••	•	•	•	•
183	18 nF							••	••	••	•	•	•	•
223	22 nF							••	••	•	•	•	•	•
273	27 nF							••	•	•	•	•	•	•
333	33 nF							••	•		•	•	•	•
393	39 nF							••	•		•	•	•	•
473	47 nF							•	•		•	•	•	•
563	56 nF							•	•		•	•	•	•
683	68 nF							•			•	•	•	•
823	82 nF							•			•	•	•	•
104	100 nF							•			•	•	•	•
124	120 nF										•	•	•	•
154	150 nF										•		•	•
184	180 nF										•		•	
224	220 nF										•		•	
274	270 nF													
334	330 nF													
394	390 nF													
474	470 nF													
564	560 nF													
684	680 nF													
824	820 nF													
105	1.0 µF													
125	1.2 µF													

Notes

•• Paper tape, • Plastic tape

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STANDARD PACKAGING QUANTITIES (1)(2)					
CASE CODE	TAPE SIZE	7" REEL QUANTITIES		11 1/4" AND 13" REEL QUANTITIES	
		PAPER TAPE PACKAGING CODE "C"	PLASTIC TAPE PACKAGING CODE "T"	PAPER TAPE PACKAGING CODE "P"	PLASTIC TAPE PACKAGING CODE "R"
0402	8 mm	5000	n/a	10 000	n/a
0603 (3)	8 mm	4000	4000	10 000	10 000
0805 (3)	8 mm	3000	3000	10 000	10 000
1206 (3)(4)	8 mm	3000	2500 / 3000	10 000	10 000
1210 (4)	8 mm	n/a	2500 / 3000	n/a	10 000
1808	12 mm	n/a	2000	n/a	10 000
1812	12 mm	n/a	1000	n/a	4000
1825	12 mm	n/a	1000	n/a	4000
2220	12 mm	n/a	1000	n/a	n/a
2225	12 mm	n/a	500	n/a	n/a

Notes

(1) Reference: EIA standard RS 481 - "Taping of Surface Mount Components for Automatic Placement"
(2) n/a = not available
(3) Polymer termination, code "B", only available in plastic tape "T" / "R"
(4) Packaging quantity can depend from product thickness

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1 - GENERAL CERTIFICATES

# Quality management system according to ISO/IATF 16949: 2016	Yes
# Quality management system according to ISO 9001: 2015	Yes
# Environmental certification according to ISO 14001: 2015	Yes
# Health and safety system according to ISO 45001	Yes

2 - TECHNICAL REQUIREMENTS

Unless specified in component specification, these parameters are the minimum requirements for the components.

2.1 OPERATING TEMPERATURE RANGE

For standard applications	T_A: -55 °C to +125 °C	See characteristics 2.2
For high temperature applications	T_A: -55 °C to +150 °C	See characteristics 2.2
For ultra high temperature applications	T_A: -55 °C to +175 °C	See characteristics 2.2

2.2 CHARACTERISTICS

PARAMETER	CERAMIC TYPE	SYMBOL	RATINGS	TEST CONDITIONS / REMARKS
Rated voltage in temperature range -55 °C to +125 °C	C0G (NP0)	U_R	25 V to 3000 V	
	X7R		16 V to 1000 V	
Rated voltage in temperature range -55 °C to +150 °C	X8R		25 V to 100 V	
Derating at higher temperature up to +150 °C	C0G (NP0)		25 V to 100 V	$U_{DC} \leq {}^1/_2\ U_R$
	X7R		16 V to 100 V	$U_{DC} \leq {}^1/_2\ U_R$
				$U_{DC} \leq {}^1/_4\ U_R$ for GA0603Y104*A (100 nF / 50 V)
Derating at higher temperature up to +175 °C	C0G (NP0)		25 V to 100 V	$U_{DC} \leq {}^1/_4\ U_R$
	X7R		16 V to 100 V	$U_{DC} \leq {}^1/_4\ U_R$
	X8R		25 V to 100 V	$U_{DC} \leq {}^1/_4\ U_R$
Temperature coefficient in temperature range -55 °C to +125 °C	C0G (NP0)	α_C	≤ ± 30 ppm/°C	if C_R < 10 pF: α_C ≤ ± 120 ppm/°C
	X7R	ΔC	≤ ± 15 %	
Temperature coefficient in temperature range -55 °C to +150 °C	C0G (NP0)	α_C	≤ ± 30 ppm/°C	if C_R < 10 pF: α_C ≤ ± 120 ppm/°C
	X7R	ΔC	+ 15 % / - 30 %	
	X8R		≤ ± 15 %	
Temperature coefficient in temperature range -55 °C to +175 °C	X7R	ΔC	+ 15 % / - 50 %	
Dissipation factor in temperature range -55 °C to +175 °C	C0G (NP0)	tan δ	≤ 0.0015	
	X7R		≤ 0.06	
	X8R		≤ 0.06	

2.3 STORAGE AND HANDLING CONDITIONS

(1) Store the components at 5 °C to 40 °C ambient temperature and ≤ 70 % relative humidity conditions.
(2) The product is recommended to be used within a time-frame of 2 years after shipment.
Check solderability in case extended shelf life beyond the expiry date is needed.

Precautions:
a. Do not store products in an environment containing corrosive elements, especially where chloride gas, sulfide gas, acid, alkali, salt or the like are present. This may cause corrosion or oxidization of the terminations, which can easily lead to poor soldering.
b. Store products on the shelf and avoid exposure to moisture or dust.
c. Do not expose products to excessive shock, vibration, direct sunlight and so on.

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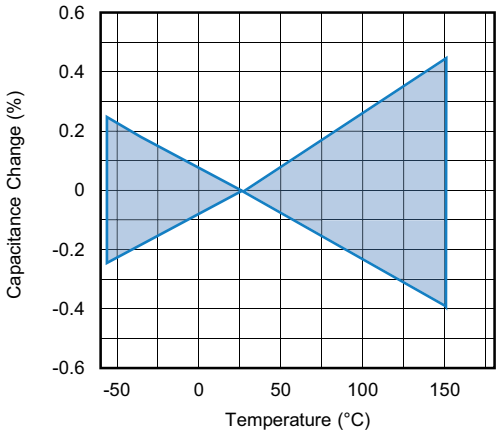
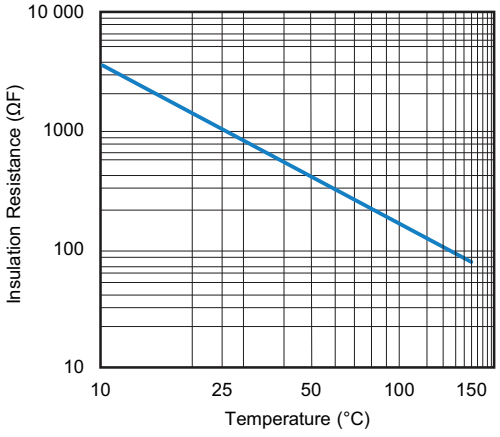
C0G (NP0) DIELECTRIC - TYPICAL PARAMETERS

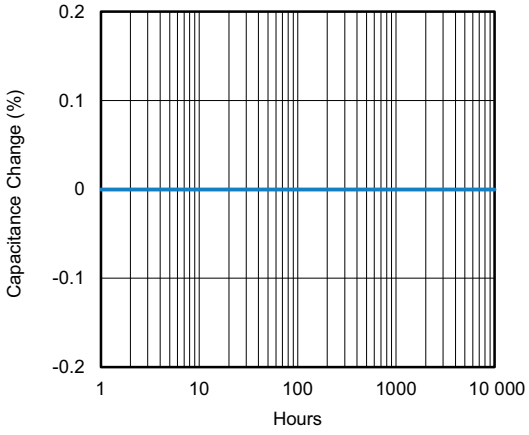
Temperature Dependence of Capacitance



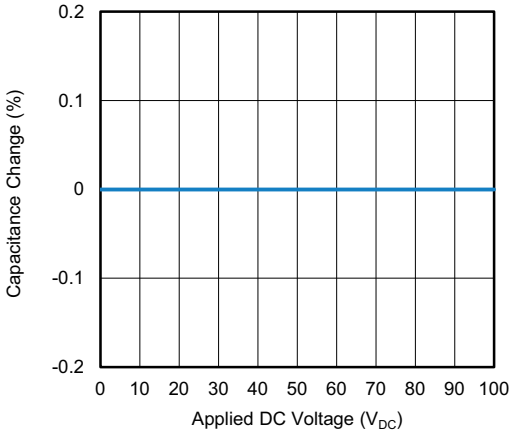
Insulation Resistance vs. Temperature



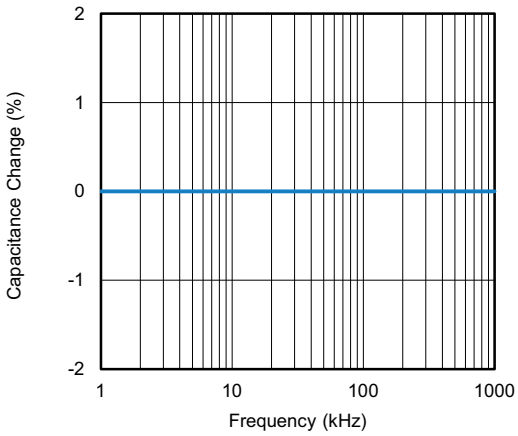
Aging Rate



Voltage Coefficient of Capacitance



Change of Capacitance with Frequency



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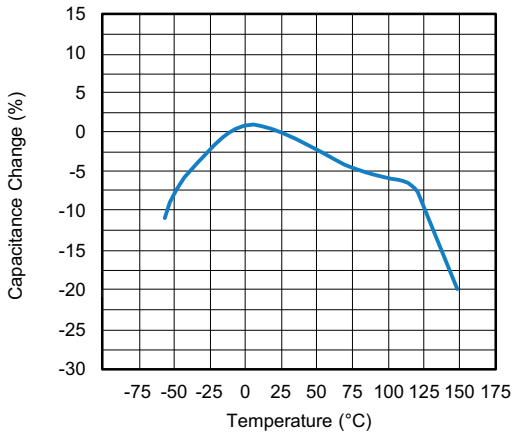
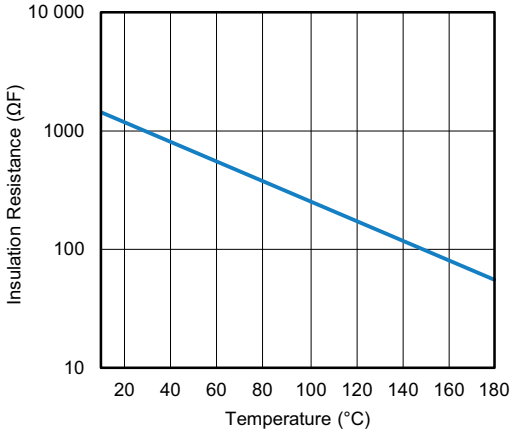
X7R DIELECTRIC - TYPICAL PARAMETERS

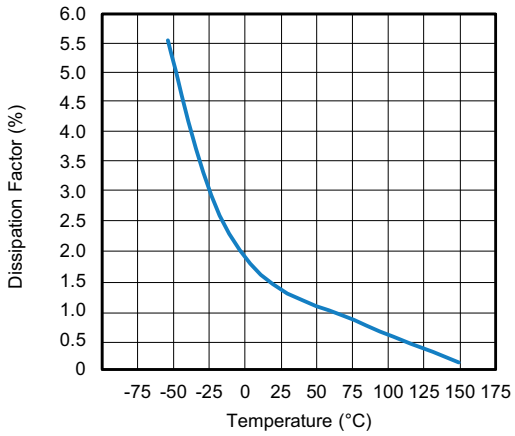
Temperature Coefficient of Capacitance



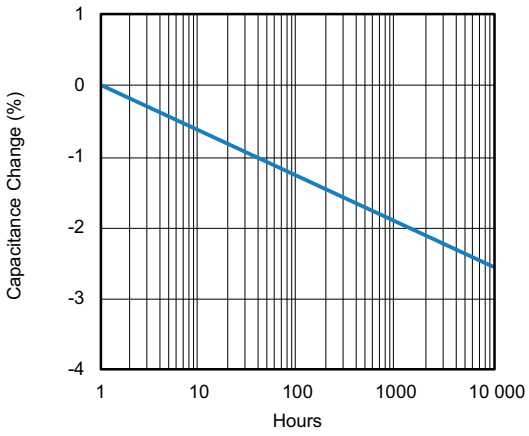
Minimum Insulation Resistance vs. Temperature



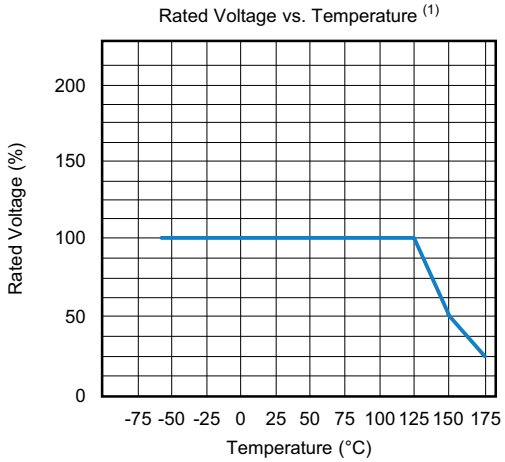
Dissipation Factor vs. Temperature



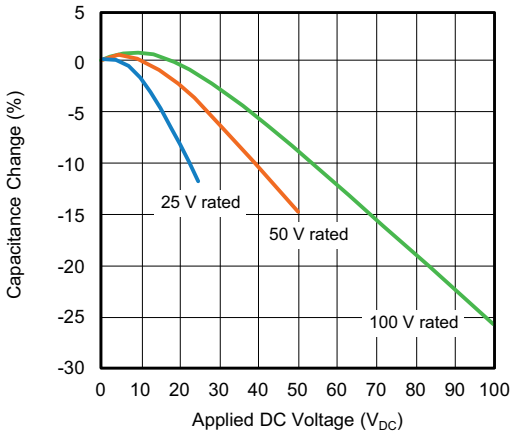
Aging Rate



Rated Voltage vs. Temperature [1]



Voltage Coefficient of Capacitance



Note

(1) Except for GA0603Y104*A (100 nF / 50 V), see section “2.2 Characteristics”

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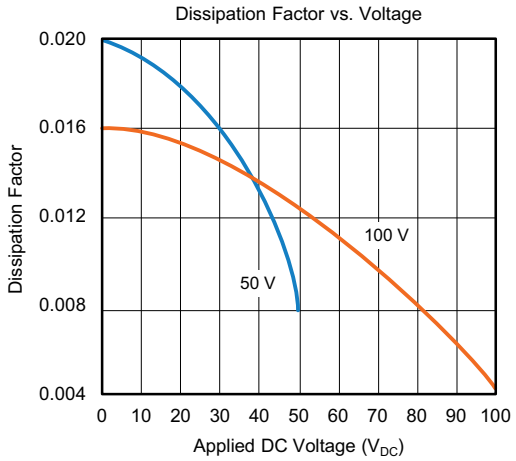
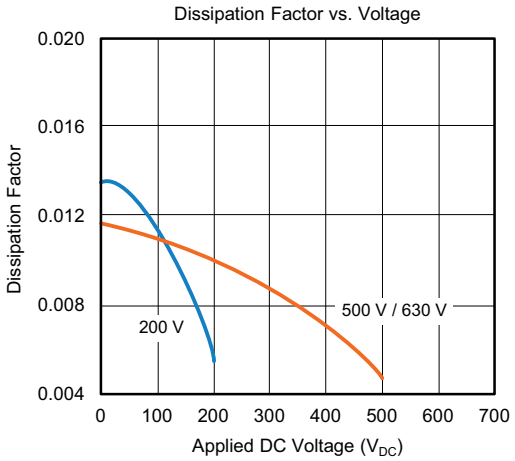
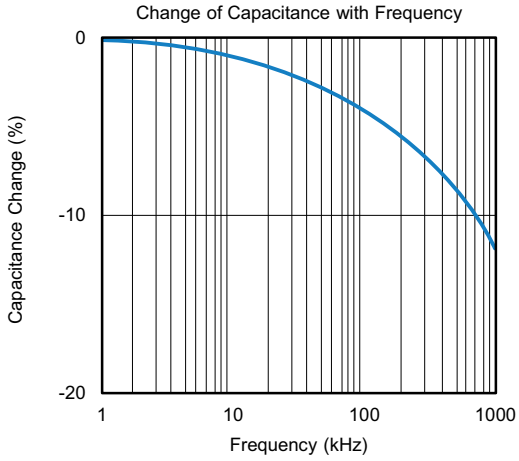
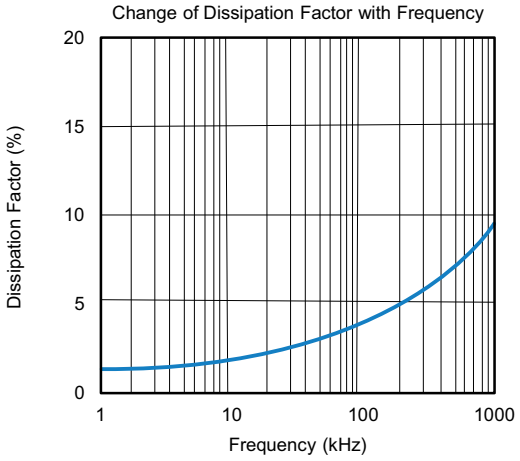
X7R DIELECTRIC - TYPICAL PARAMETERS









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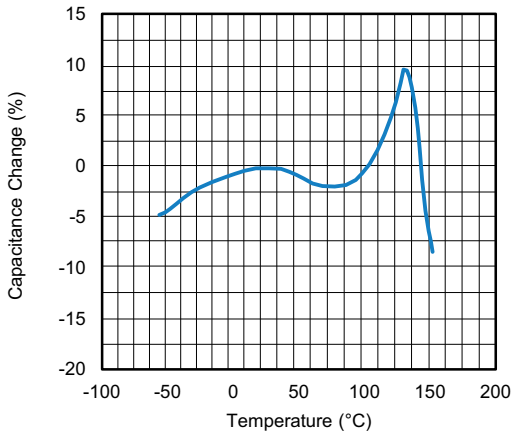
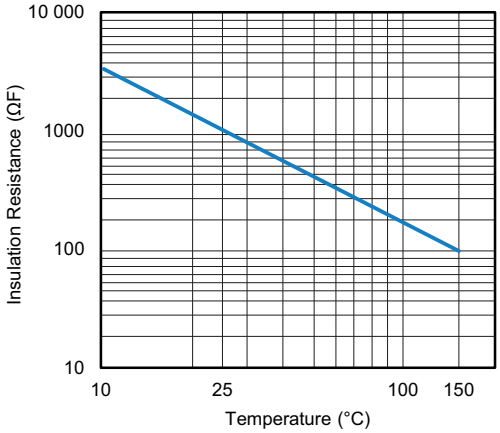
X8R DIELECTRIC - TYPICAL PARAMETERS

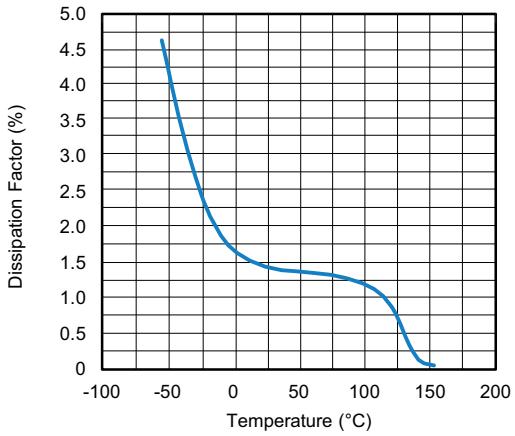
Temperature Coefficient of Capacitance



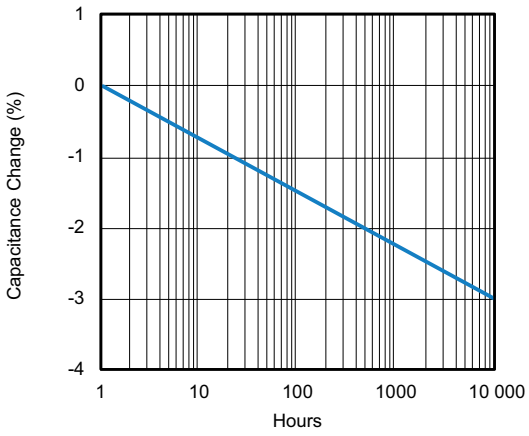
Minimum Insulation Resistance vs. Temperature



Dissipation Factor vs. Temperature



Aging Rate



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3 - LOT ACCEPTANCE TESTS

Process tests available in classes (on request)

GROUP	ACTION
A	Components are tested within the monitoring program of the supplier. The supplier shall submit the part numbers of the selected component to the customer during the component specification discussions.
B	Components (customer P/N) shall be tested quarterly. Records available only on special request by the customer.
C	Test with each shipment. Records are provided on a monthly basis. Customer special requirement; requirement should be determined in a specific component specification.

Upon request the records can be submitted in electronic format on monthly basis.

3.1 THERMAL STRENGTH, THERMAL SHOCK SENSIBILITY

Sample size	200
Handling	Mounted on PCB
Thermal shock	0402 and 1210 or larger, reflow soldering, 260 °C peak. All other case sizes 1 x 280 °C, no pre-heat, 5 s to 10 s
IR - test (IRATS)	U = U_R, T = room temperature, verified
Burn in (BIATS)	Equivalent to 12 h burn-in, 2 x U_R/125 °C, 600 V maximum test voltage verification time to failure

Acceptance criteria: zero defects (IRATS and BIATS).

3.2 BOARD FLEX TEST

Sample size	20 pcs/lot
Frequency	At least three different part numbers of one component family matrix per quarter
Max. deflection	8 mm (data to be reported, available on request)

3.3 SOLDERABILITY / RESISTANCE TO SOLDERING HEAT

Temperature profile for reflow soldering of SMD parts IPC/JEDEC-J-STD-020C.

Test is done on a regular basis for samples taken randomly out of the line.

Acceptance criteria: at least 95 % new solder and no detachment or leaching of terminations.

4 - ENVIRONMENTAL REQUIREMENTS

A list of the chemical substances content, which must not be used or whose use shall be limited by international law, is available on request.

Vishay confirms that the components specified in this specification do not contain asbestos nor cadmium, not even in the smallest volumes.

The manufacturer / supplier confirms that the component during normal handling, storage and assembly, as well as during operation in the automobile, is non toxic.

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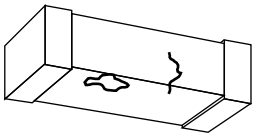
5 - INSPECTION CRITERIA

The supplier shall carry out visual examination with suitable equipment with approximately 10 x magnification and lighting appropriate to the specimen under test and the required quality level.

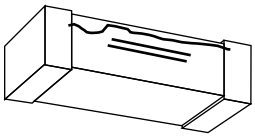
Chipping

The components shall be free of cracks or fissures. Small damages which do not deteriorate the performance of the component as defined in EIA 595.



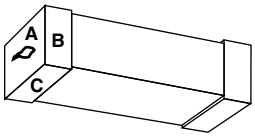
Delamination or Exposed Electrodes

No visible separation or delamination between layers of the capacitor and no exposed electrodes between the two terminals of the capacitor must be seen.



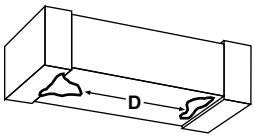
Metallization

For the metallization, no visible detachment of the metallized terminals and no exposed electrodes must be seen. Defects and gaps in the metallization on each sides of the terminal must not exceed 10 % of the total area (e.g. A, B, C, …) as defined in EIA 595. Leaching shall not exceed 25 %.



Electrode Distance

The ceramic body shall be free of any conducting material between the terminals which reduces the distance of the electrodes. The minimum distance “D” is 400 µm for all package sizes, except 0402. For the component package 0402 the minimum distance is 200 µm.



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6 - BOARD FLEX TEST CONDITIONS

6.1 BOARD FLEX DEFINITIONS OF TEST

PCB thickness = (1.6 ± 0.1) mm

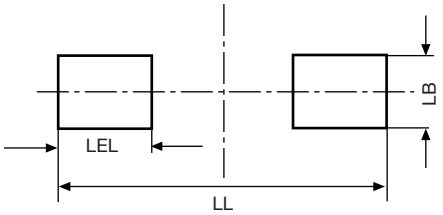
Copper thickness = 35 µm

Material FR4 (EP-GC 02 according to DIN 40 802)

LAYOUT / PAD DESIGN (Dimensions in mm)			
CASE CODE	**PAD SIZE**		
	LL	**LB**	**LEL**
0603	2.20	1.00	0.75
0805	3.40	1.30	1.20
1206	4.50	1.80	1.20
1210	4.50	2.80	1.30
1812	4.75	3.60	1.50
1825	6.00	6.50	1.50
2220	7.20	5.50	1.50
2225	7.20	6.50	1.50

Note

- LL = total length; LB = width of the pad; LEL = single pad length



6.2 SOLDERING INSTRUCTIONS

THICKNESS, RECOMMENDED FOR SOLDER PASTE (Reflow soldering)	
CASE CODE	**THICKNESS in µm**
0402	75 to 90
0603	150 to 200
0805	150 to 200
1206	150 to 200
1210	150 to 200
1812	150 to 200
1825	150 to 200
2220	150 to 200
2225	150 to 200

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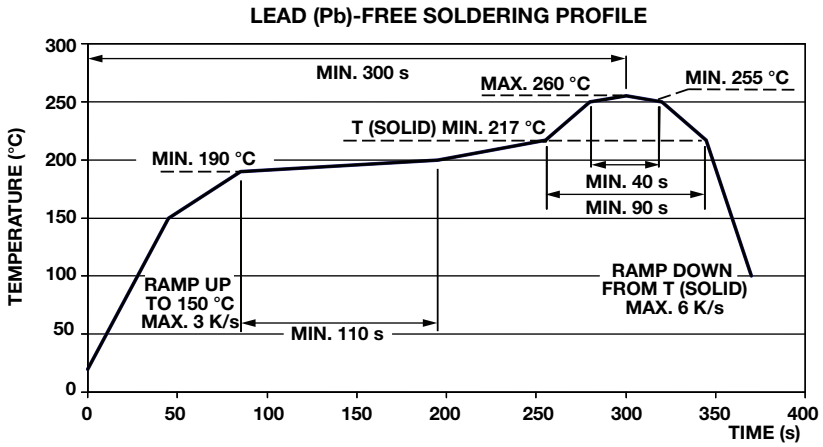
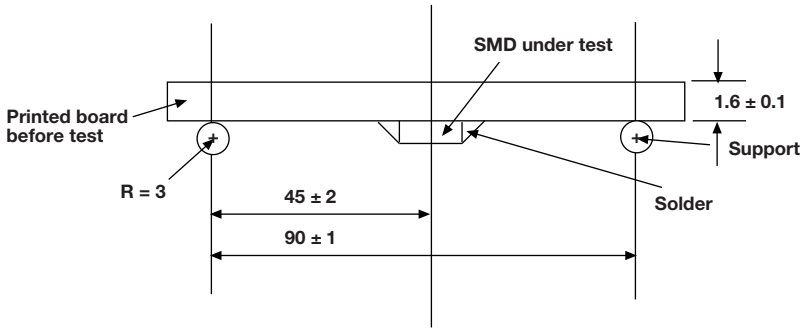
6.3 TYPICAL TEMPERATURE PROFILE FOR REFLOW SOLDERING (Boardflex test)

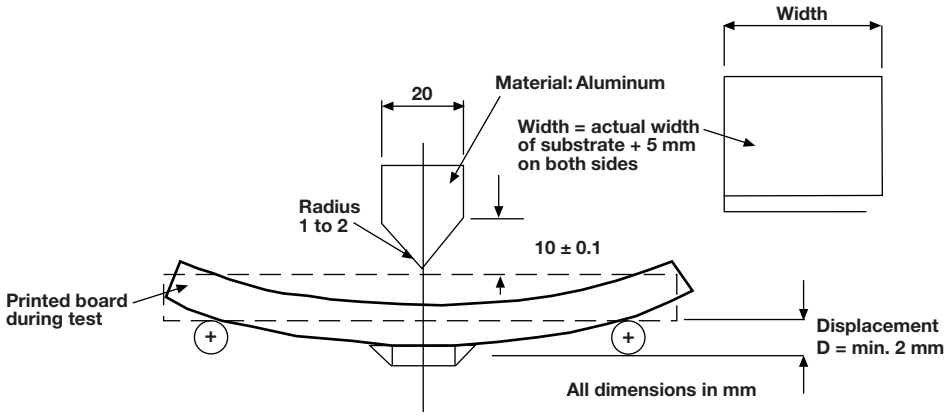


6.4 MOUNTING, DIMENSIONS, AND TESTING

Mounting



Testing



6.5 PERFORMANCE OF THE TEST(S)

A) Electrical test according to component specification (Cap, DF, IR)

B) Mounting to PCB

C) Storage at room temperature (min. 10 h)

D) Board flex test

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6.6 DETAILS

X7R, X8R	PCB to be deflected continuously, speed 1 mm/s (± 0.5 mm/s)
C0G	PCB to be deflected in steps until cracks or other damages are visible or can be measured. Dwell time between steps: (5 ± 1) s

6.7 FAILURE CRITERIA

X7R, X8R	Piezoelectric sensor, no failure up to min. 2 mm
C0G	ΔC/C < 1 % or < 1 pF, no failure up to min. 2 mm
Both	Electrical test according to component specification

7 - AEC-Q200 QUALIFICATION TESTING

NO.	AEC-Q200 TEST ITEM	REFERENCE
1	Pre- and post stress electrical test	User spec
3	High temp exposure (storage)	MIL-STD-202, method 108
4	Temperature cycling	JESD22, method JA-104
5	Destructive physical analysis	EIA-469
6	Moisture resistance	MIL-STD-202, method 106
7	Biased humidity	MIL-STD-202, method 103
8	Operation life	MIL-STD-202 method 108
9	External Visual	MIL-STD-883 method 2009
10	Physical dimension	JESD22, method JB-100
13	Mechanical shock	MIL-STD-202, method 213
14	Vibration	MIL-STD-202, method 204
15	Resistance to solder heat	MIL-STD-202, method 210
17	ESD	AEC-Q200-002
18	Solderability	J-STD-002
19	Electrical characterization	User spec
21	Board flex	AEC-Q200-005
22	Terminal strength	AEC-Q200-006
23	Beam load	AEC-Q200-003

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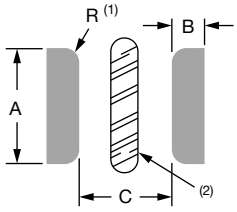
Solder Pad Dimensions for Vishay Surface-Mount Multilayer Ceramic Chip Capacitors

DIMENSIONS in millimeters



CASE CODE	A	B	C
0402	0.50	0.50	0.40
0505	1.35	1.00	0.60
0603	0.90	1.00	1.00 (3)
0805	1.30	1.20	1.00
1111	2.90	1.30	1.75
1206	1.80	1.20	2.10
1210	2.80	1.30	1.90
1808	2.40	1.50	3.00
1812	3.60	1.50	3.00
1825	6.50	1.50	3.00
2008	2.70	1.50	4.08
2220	5.50 (4)	1.50	4.20
2225	6.50	1.50	4.20
2525	6.60	1.50	4.50
2720	8.00	1.75	5.20
3040	10.80	2.00	5.50
3640	10.80	2.00	7.00
3838	10.20	2.00	7.50
4044	12.30	2.00	8.00

Notes

(1) For safety capacitors and voltages above 3000 V, corner rounding (R) of 0.5 mm is recommended to suppress arcing
(2) Add a 1 mm slot in PCB between pads to allow cleaning and coating under MLCC
(3) For VJ HiFREQ Series, this dimension is 0.6 mm
(4) For safety capacitors, the A dimension should be 5.80 mm

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PRINTED CIRCUIT BOARD PCB DESIGN CONSIDERATIONS FOR HIGH VOLTAGE SURFACE-MOUNT MLCCS

Special assembly process and design considerations should be employed for today's high voltage rating MLCCs. As case sizes remain the same and voltage ratings increase, MLCC manufacturers must design, evaluate, and qualify their capacitors using methods that reduce the occurrence of corona discharge and arcover events. To meet similar capability in high voltage applications, users should employ similar cautionary design and assembly methods.

MLCC PAD LAYOUT

A capacitor's arcover inception point can degrade due to factors such as the MLCC termination, PCB pad design, PCB cleanliness, solder flux residue, surface contamination / deposits and environmental conditions. PCB pads and their design affect the air gap distance between the opposing polarities of the MLCC termination. For voltage rating greater than 1500 V_{DC} add a corner radius to the inward facing edge of the MLCC pads and as large a gap as possible between the pads. Too small of a pad gap distance will reduce the capacitor's own arcover inception voltage level. Refer to the Figure and Table Figure 1.0, MLCC Pad Layout and Table 1.0, Vishay MLCC Solder Pad Dimensions for the recommended MLCC solder pad dimensions.

SLOT OR TRENCH BETWEEN PADS

PCB assembly can deposit dust, trap solder balls, or flux residue underneath the capacitors. These contaminants will reduce conductive clearances and the arcover inception level. Assembly methods must include a final PCB cleaning process. A slot or trench can be cut into the PCB in between the pads to allow cleaners to penetrate underneath the MLCC. The slot will also allow conformal or epoxy coatings to flow underneath the MLCC and build an insulative barrier between pads. Refer to Figure 1.0 MLCC Pad Layout for slot reference location.

COATING PRINTED CIRCUIT BOARD

Coating a printed circuit board with materials such as acrylic, silicone and urethane resins provide a protective dielectric barrier that is non-conductive and will enhance the resistance to arcing. Various processes exist which include dipping, brushing, and spaying. Optimal performance will come from coating the MLCC on all sides, top and bottom. The PCB slot in between the pads should extend slightly beyond the width of the MLCC. Refer to Figure 1.0 MLCC Pad Layout for slot reference location.

For technical questions, contact: mlcc@vishay.com
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